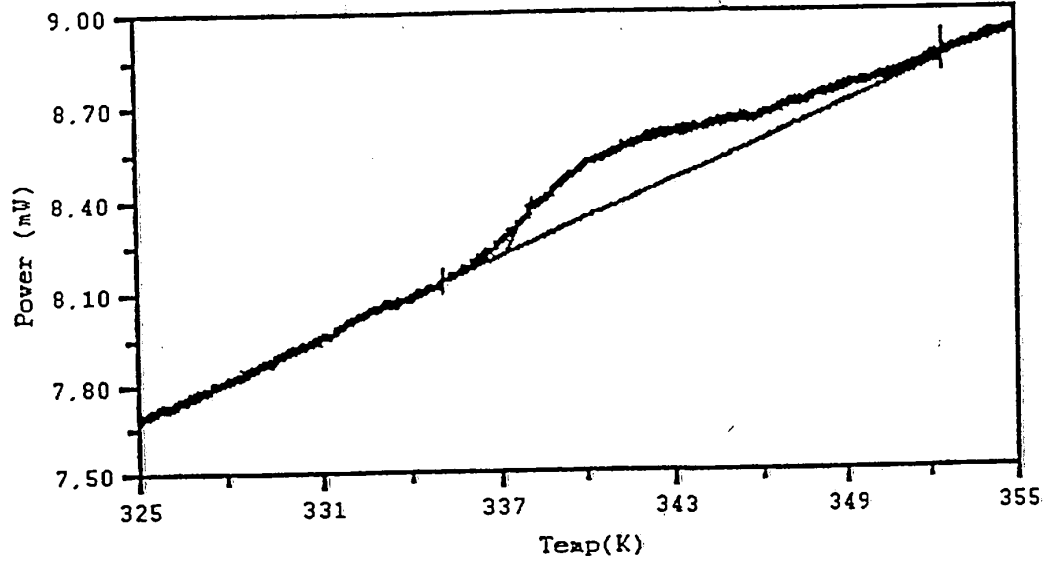


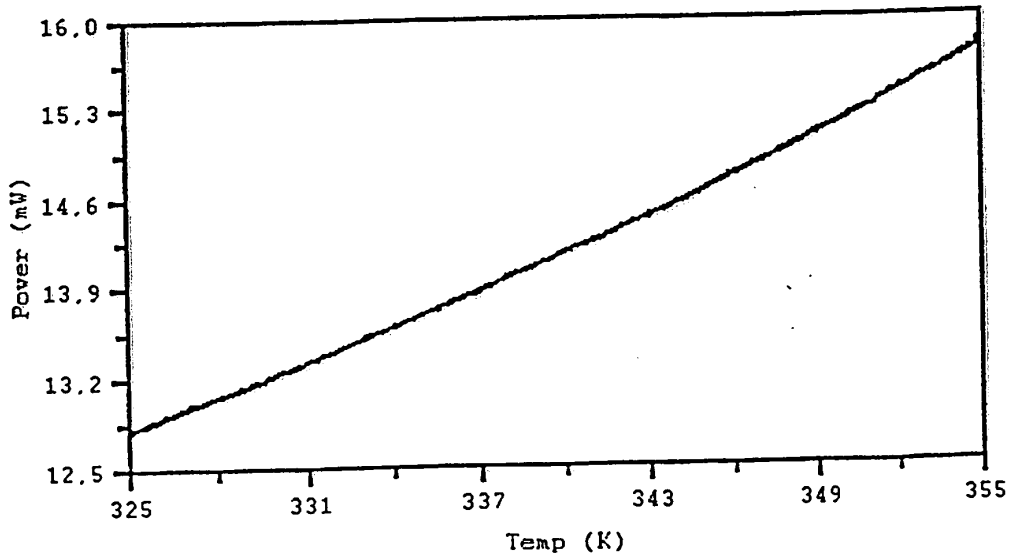
DSC data of extrudable mixture made of 90% tapioca starch and 10% caffeine

Fig. 1a

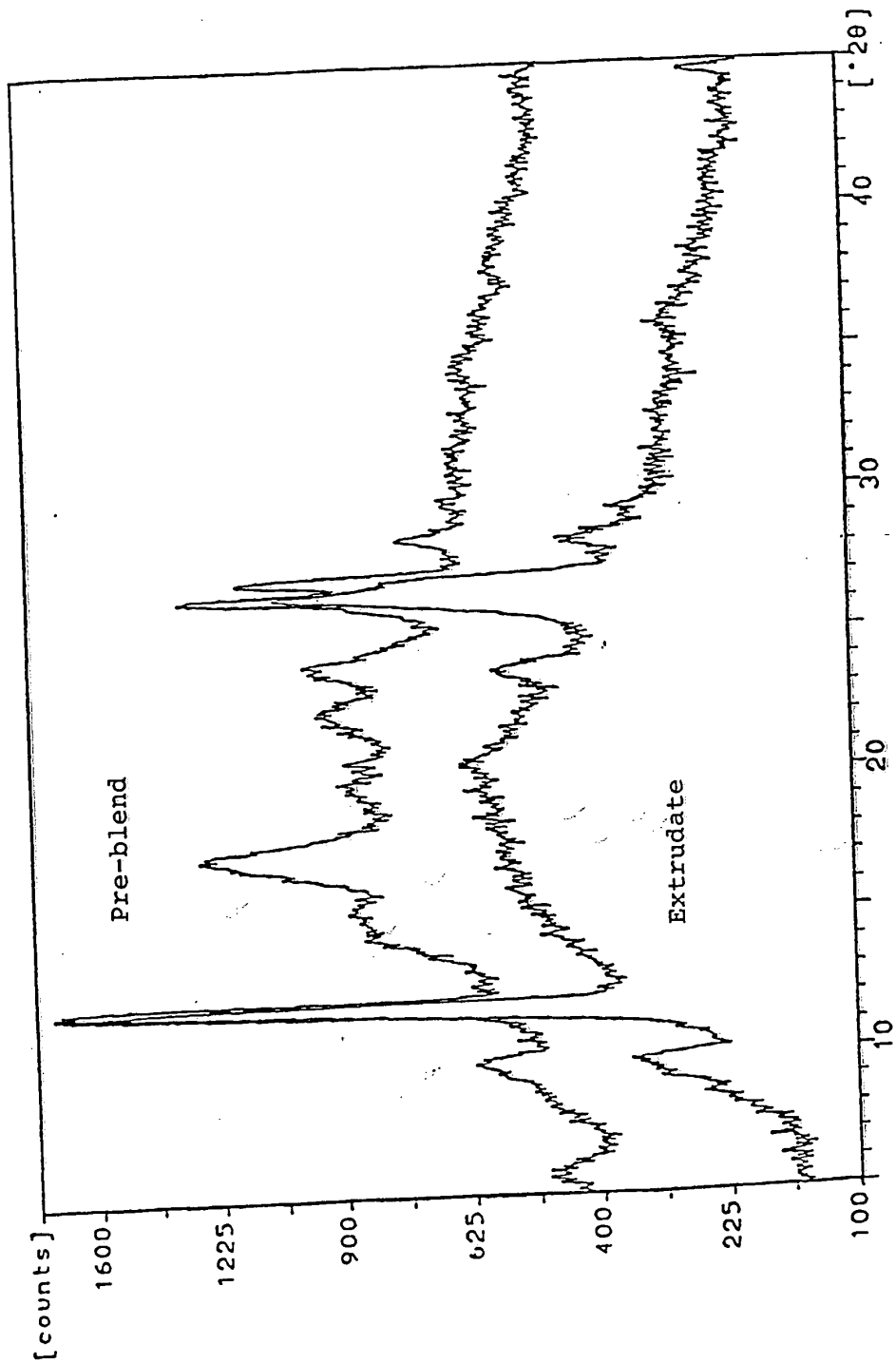


DSC data of the extrudate made of 90% tapioca starch and 10% caffeine

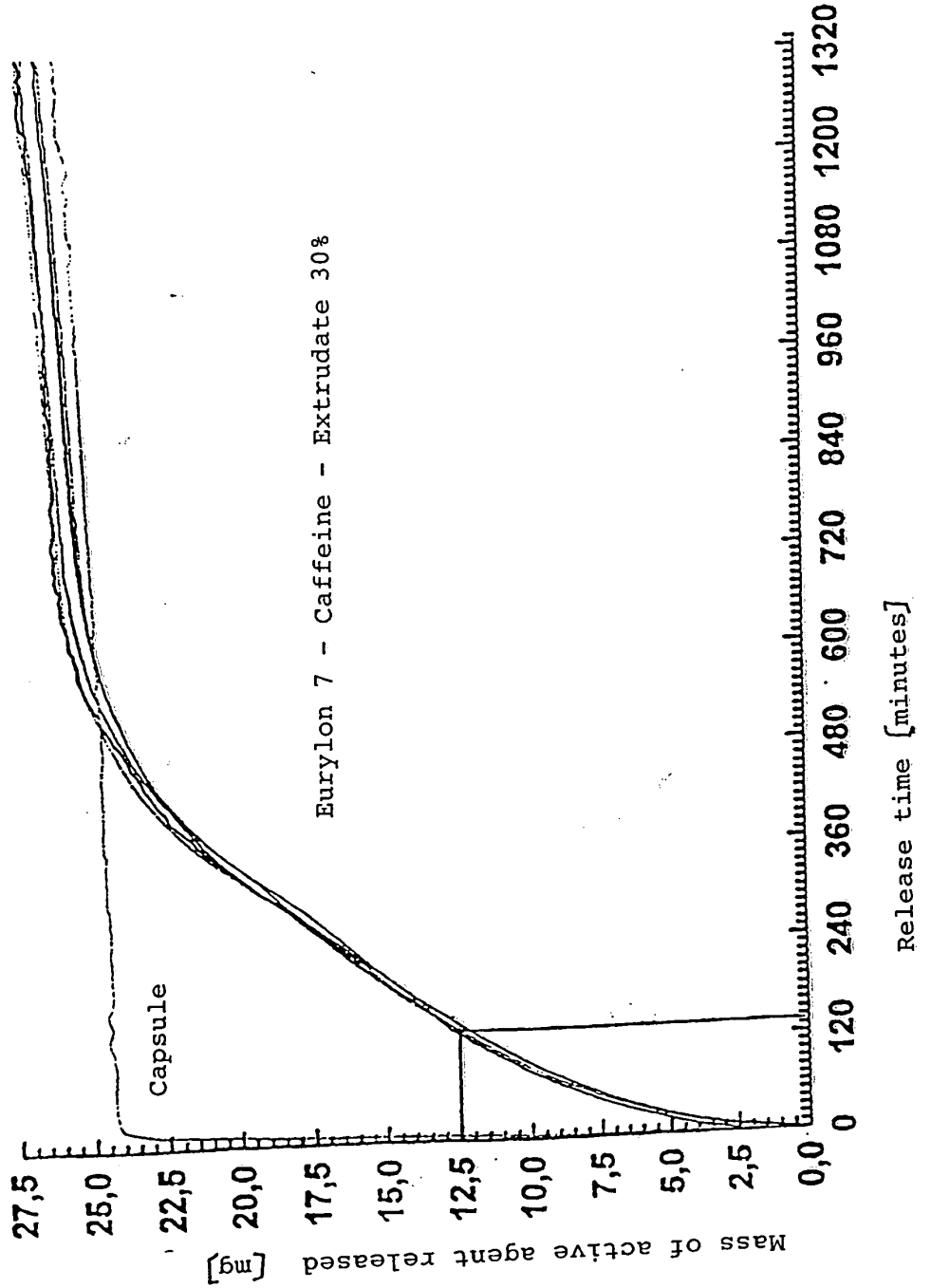
Fig. 1b



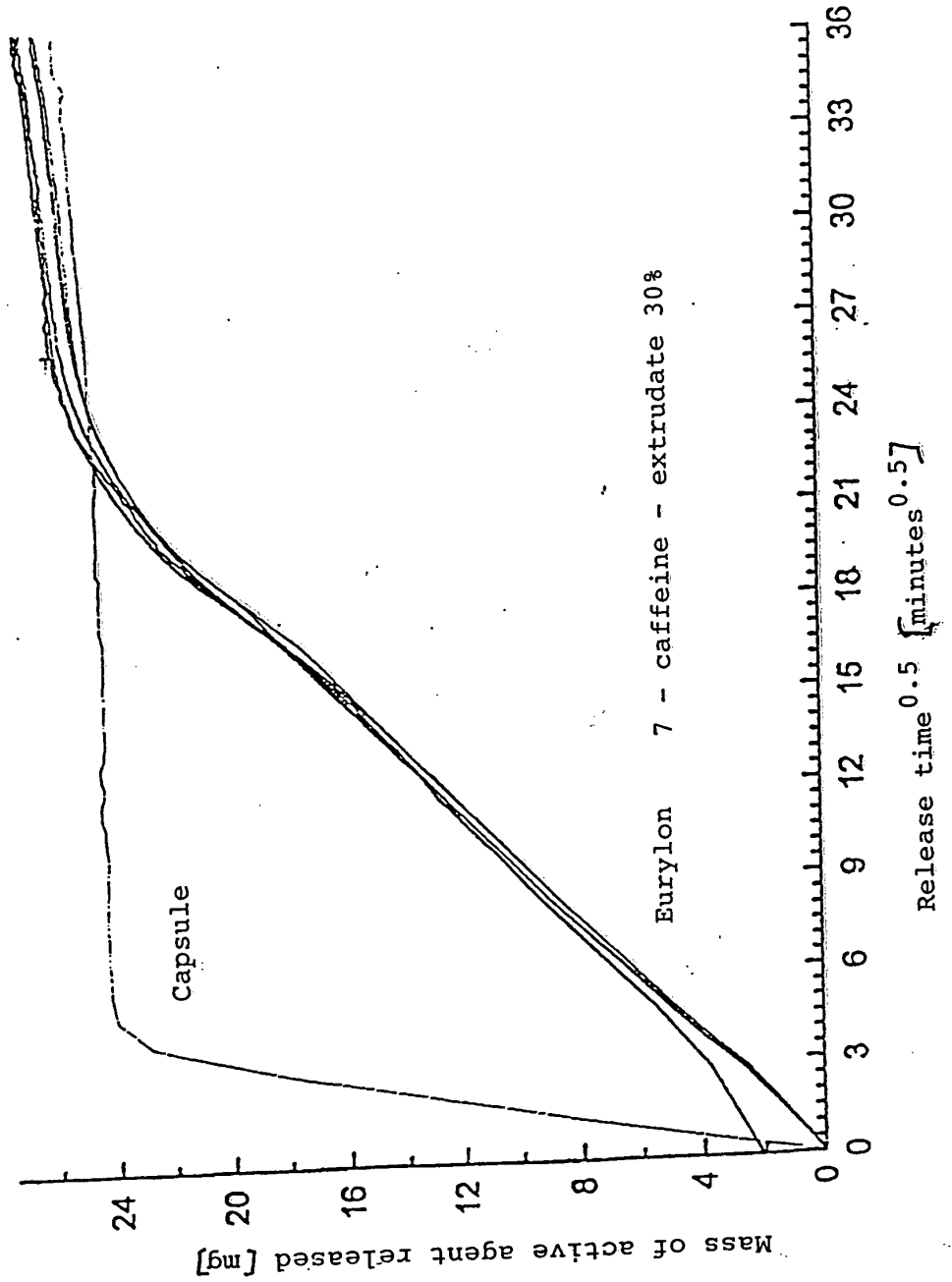
X-ray diffraction pattern of the pre-blend and the extrudate made of 80% potato starch and 20% caffeine



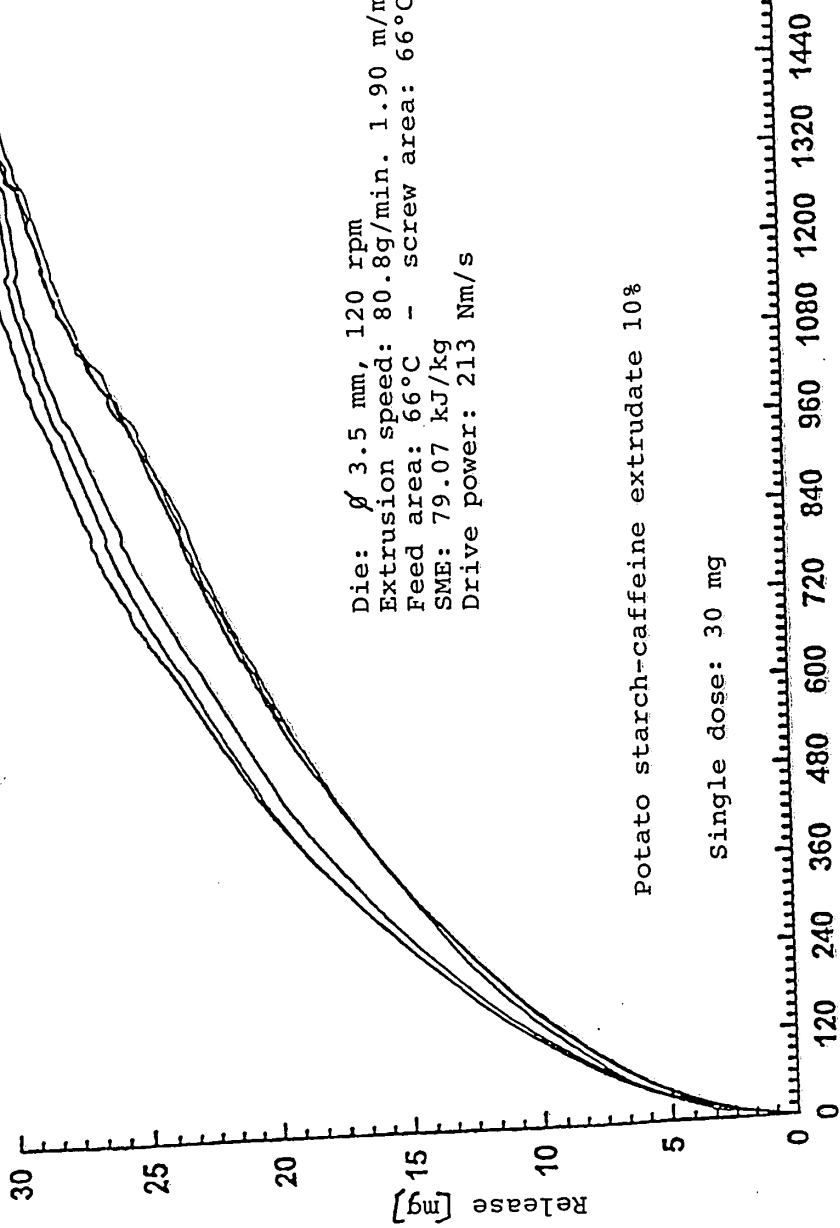
Quantitative course of active agent release of an extrudate made of Eurylon 7 and 30% caffeine



Lapidus graph of the active agent release of an extrudate made of Eurylon 7 and 30% caffeine



Quantitative course of active agent release of an extrudate
made of potato starch and 10% caffeine



Time [min.]

